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01 General description

Penne

02 Ingredients

Ingrediënt	%
Durum wheat semolina	
Water	

03 Chemical and physical analysis

Parameter	Target	Range	Test Method	Comments
Humidity	12,50%	Max.	AM09-110	
Bulk density	330g/l	+/-25g/l	AM09-330	
Length	40,0mm	+/-6,0mm	AM09-325	Bulk density dominating over cut length - mean of 10 pieces
Thickness	1,10mm	-0,05mm/ +0,05mm	AM09-325	
External Diameter	7,60mm	+/-0,25mm	AM09-325	
Width			AM09-325	
Broken pasta	5,0%	Max.		Average per batch
Scorched pasta	2pieces/100g	Max.		Average per batch
Foreign pasta	2pieces/100g	Max.		Average per batch
Waterabsorption	215g	+/-25g	AM09-310	100g 7'+2'

04 Microbiology

Micro-organism	n	c	m	M	
TVC	5	3	25000cfu/g	50000cfu/g	
E.coli	5	0	absent/5g	absent/5g	
Salmonella	5	0	absent/25g	absent/25g	
St.aureus	5	3	20cfu/g	100cfu/g	
B.cereus	5	3	100cfu/g	1000cfu/g	
Enterobacteriaceae	5	3	10cfu/g	100cfu/g	
Cl.perfringens	5	3	20cfu/g	100cfu/g	
Yeasts andmoulds	5	3	100cfu/g	1000cfu/g	

05 Trace Elements/Pesticides/Heavy Metals/Mycotoxins

This product conforms to legislative maximum levels in the EU.

Deoxynivalenol: max. 600 ppb

Ochratoxine A: max. 3 ppb

Zearalenon: max. 75 ppb

HT2 & T2: max. 20 ppb

Aflatoxine B1: max. 2 ppb

Aflatoxine B1+B2+G1+G2: max. 4 ppb

Ergot alkaloids : EU legislation 2023/0915 + all modifications

Pb: max. 0,2 ppm

Cd: EU legislation 2023/0915 + all modifications

Pesticides: EU legislation 396/2005 + all modifications

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06 Organoleptic Description

Attribute	Description
Colour	Typical yellow colour
Flavour	Typical, without off-flavours
Odour	Typical, without off-flavours
Texture	Firm

07 Nutritional information

Parameter	per 100g (average)	per portion 80g (average)	% Reference intake per portion*
Energy (kjoules)	1478kJ	1182kJ	14,1%
Energy (kcal)	349kcal	279kcal	13,9%
Fat	1,5g	1,2g	1,7%
Fat - of which Saturated	0,1g	0,08g	0,4%
Carbohydrates	69g	55g	21,2%
Carbohydrates - of which sugars	3,3g	2,6g	2,9%
Fibre	3,5g	2,8g	
Protein (Nx6,25)	13g	10,4g	20,8%
Salt	0,025g	0,02g	0,3%
* reference intake of an average adult (8400kJ/2000Kcal)			

08 Dietary Needs

Dietary Condition	Suitable for Diet
Ovo Lacto Vegetarians	Yes
Vegan	Yes
Coeliac	No
Galactosaemia	Yes
Lactose Intolerance	Yes
Kosher Diet	Suitable but not certified
Halal Diet	Suitable but not certified

09 Food Intolerance data

Allergens	Yi	Ni	Yt	Nt	Comments
Eggs and products thereof	☐	☒	☒	☐	
Soybeans and products thereof	☐	☒	☒	☐	
Peanuts and products thereof	☐	☒	☐	☒	
Nuts and products thereof	☐	☒	☐	☒	
Milk and products thereof	☐	☒	☐	☒	
Celery and products thereof	☐	☒	☐	☒	
Fish and products thereof	☐	☒	☐	☒	
Crustaceans and products thereof	☐	☒	☐	☒	
	☒	☐	☐	☐	

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Cereals containing gluten and products thereof					
Sesame seeds and products thereof	☐	☒	☐	☒	
Sulphur dioxide and products thereof	☐	☒	☐	☒	
Mustard and products thereof	☐	☒	☒	☐	
Lupins and products thereof	☐	☒	☐	☒	
Molluscs and products thereof	☐	☒	☐	☒	
	☐	☐	☐	☐	
Yi/Ni = Included in the recipe Yes/No	☐	☐	☐	☐	
Yt/Nt = Traces may be found in product Yes/No	☐	☐	☐	☐	

10 Shelf Life

Un-opened: 36 months after production.

Remaining shelf-life upon delivery to be no less than 18 months.

11 Storage Conditions

Un-Opened	Min.10°C - max.30°C - max.50%RH
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12 Packaging

PRIMARY PACKAGING	
Packaging description	foil
Type of closure	seal
Lot code	Yes
Net weight	3000,000g e
Ean-code	5410028096667
GROUP PACKAGING	
Packaging description	Corrugated box
Lot code	Yes
Net weight	12,000kg
Total weight	12,678kg
Dimensions of unit	391mm x291mm x375mm
Primary packaging units per pack	4
Configuration of units per pack	1X4X3000,000g e
Itf/ean-code	25410028096692
PALLETISATION	
Packaging description	Europallet 80x120
Dimensions	800mm x 1200mm
Plastic/wood	Wood
Units per layer	8,00
Number of layers	4
Units per pallet	32
Pallet height (mm)	1650
Pallet weight (pallet incl.) (KG)	429

13 Genetic Modification

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We ensure that this product does not require GMO labelling as per the EU Regulations 1829/2003 and 1830/2003.

14 Irradiation

We ensure that the product/ ingrediënts have not been irradiated.

15 Legislation

This product and its labelling conforms to all current EU and Belgian food regulations

16 Supplier Details

Address	Verbrandhofstraat 51, B-8800 Roeselare, Belgium
Telephone number	(0032)-(0)51 22 23 20
Fax number	(0032)-(0)51 22 90 72
e-mail	Soubry@soubry.be
Telephone number in case of emergency	Available upon request