

	009539EU ANCO PROF. KB/RC ELBOWS 2X5KG	Page: 1/4 Date: 06.01.2026 Ref:
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01 General description

Elbow Macaroni

02 Ingredients

Ingrediënt	%
Durum wheat semolina	
Water	
Barn egg albumen	

03 Chemical and physical analysis

Parameter	Target	Range	Test Method	Comments
Humidity	12,50%	Max.	AM09-110	
Bulk density	585g/l	+/- 25g/l	AM09-330	
Length	180°	+/- 180°	AM09-325	Bulk density dominating over cut length - mean of 10 pieces
Thickness	0,95mm	-0,05mm/ +0,05mm	AM09-325	
External Diameter	4,20mm	+/- 0,25mm	AM09-325	
Width			AM09-325	
Broken pasta	5,0%	Max.		Average per batch
Scorched pasta	2pieces/100g	Max.		Average per batch
Foreign pasta	2pieces/100g	Max.		Average per batch
Waterabsorption	215g	+/- 25g	AM09-310	100g, 8'+2'

04 Microbiology

Micro-organism	n	c	m	M	
TVC	5	3	25000cfu/g	50000cfu/g	
E.coli	5	0	absent/5g	absent/5g	
Salmonella	5	0	absent/25g	absent/25g	
St.aureus	5	3	20cfu/g	100cfu/g	
B.cereus	5	3	100cfu/g	1000cfu/g	
Enterobacteriaceae	5	3	10cfu/g	100cfu/g	
Cl.perfringens	5	3	20cfu/g	100cfu/g	
Yeasts andmoulds	5	3	100cfu/g	1000cfu/g	

05 Trace Elements/Pesticides/Heavy Metals/Mycotoxins

This product conforms to legislative maximum levels in the EU.

Deoxynivalenol: max. 600 ppb

Ochratoxine A: max. 3 ppb

Zearalenon: max. 75 ppb

HT2 & T2: max. 20 ppb

Aflatoxine B1: max. 2 ppb

Aflatoxine B1+B2+G1+G2: max. 4 ppb

Ergot alkaloids : EU legislation 2023/0915 + all modifications

Pb: max. 0,2 ppm

Cd: EU legislation 2023/0915 + all modifications

Pesticides: EU legislation 396/2005 + all modifications

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	009539EU ANCO PROF. KB/RC ELBOWS 2X5KG	Page: 2/4 Date: 06.01.2026 Ref:
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06 Organoleptic Description

Attribute	Description
Colour	Typical yellow colour
Flavour	Typical, without off-flavours
Odour	Typical, without off-flavours
Texture	Firm

07 Nutritional information

Parameter	per 100g (average)	per portion 80g (average)	% Reference intake per portion*
Energy (kjoules)	1478kJ	1182kJ	14,1%
Energy (kcal)	349kcal	279kcal	13,9%
Fat	1,5g	1,2g	1,7%
Fat - of which Saturated	0,1g	0,08g	0,4%
Carbohydrates	67g	53,6g	20,6%
Carbohydrates - of which sugars	3,3g	2,6g	2,9%
Fibre	3,5g	2,8g	
Protein (Nx6,25)	15,0g	12,0g	24,0%
Salt	0,1g	0,08g	1,3%
* reference intake of an average adult (8400kJ/2000Kcal)			

08 Dietary Needs

Dietary Condition	Suitable for Diet
Ovo Lacto Vegetarians	Yes
Vegan	No
Coeliac	No
Galactosaemia	Yes
Lactose Intolerance	Yes
Kosher Diet	No
Halal Diet	No

09 Food Intolerance data

Allergens	Yi	Ni	Yt	Nt	Comments
Eggs and products thereof	☒	☐	☐	☐	
Soybeans and products thereof	☐	☒	☒	☐	
Peanuts and products thereof	☐	☒	☐	☒	
Nuts and products thereof	☐	☒	☐	☒	
Milk and products thereof	☐	☒	☐	☒	
Celery and products thereof	☐	☒	☐	☒	
Fish and products thereof	☐	☒	☐	☒	
Crustaceans and products thereof	☐	☒	☐	☒	
	☒	☐	☐	☐	

	009539EU ANCO PROF. KB/RC ELBOWS 2X5KG	Page: 3/4 Date: 06.01.2026 Ref:
---	---	--

Cereals containing gluten and products thereof					
Sesame seeds and products thereof	☐	☒	☐	☒	
Sulphur dioxide and products thereof	☐	☒	☐	☒	
Mustard and products thereof	☐	☒	☒	☐	
Lupins and products thereof	☐	☒	☐	☒	
Molluscs and products thereof	☐	☒	☐	☒	
	☐	☐	☐	☐	
Yi/Ni = Included in the recipe Yes/No	☐	☐	☐	☐	
Yt/Nt = Traces may be found in product Yes/No	☐	☐	☐	☐	

10 Shelf Life

Un-opened: 36 months after production.

Remaining shelf-life upon delivery to be no less than 18 months.

11 Storage Conditions

Un-Opened	Min.10°C - max.30°C - max.50%RH
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12 Packaging

PRIMARY PACKAGING	
Packaging description	foil
Type of closure	seal
Lot code	Yes
Net weight	5000,000g e
Ean-code	5410028095394
GROUP PACKAGING	
Packaging description	Corrugated box
Lot code	Yes
Net weight	10,000kg
Total weight	10,508kg
Dimensions of unit	400mm x300mm x201mm
Primary packaging units per pack	2
Configuration of units per pack	1X2X5000,000g e
Itf/ean-code	15410028095391
PALLETISATION	
Packaging description	Europallet 80x120
Dimensions	800mm x 1200mm
Plastic/wood	Wood
Units per layer	8,00
Number of layers	8
Units per pallet	64
Pallet height (mm)	1758
Pallet weight (pallet incl.) (KG)	696

13 Genetic Modification

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	009539EU ANCO PROF. KB/RC ELBOWS 2X5KG	Page: 4/4 Date: 06.01.2026 Ref:
---	--	--

We ensure that this product does not require GMO labelling as per the EU Regulations 1829/2003 and 1830/2003.

14 Irradiation

We ensure that the product/ ingrediënts have not been irradiated.

15 Legislation

This product and its labelling conforms to all current EU and Belgian food regulations

16 Supplier Details

Address	Verbrandhofstraat 51, B-8800 Roeselare, Belgium
Telephone number	(0032)-(0)51 22 23 20
Fax number	(0032)-(0)51 22 90 72
e-mail	Soubry@soubry.be
Telephone number in case of emergency	Available upon request